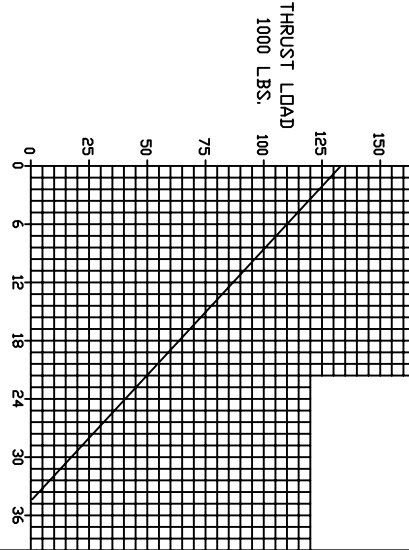


**NOTES:**  
 1) MARK 'G' AT HARDNESS GAP ON INNER RACE ON FACE OPPOSITE VIEW 'B'  
 2) MARK HIGH POINT OF TEETH WITH LIGHT BLUE PAINT.

**MOBILE CRANE SERVICE RATING**



**NOTE:**  
 1) LOADING POINTS ON OR BELOW THE LINE ARE WITHIN THE RATING.  
 2) RADIAL LOADS OF LESS THAN 5% OF THE THRUST LOADING CAN BE IGNORED.

**GEAR DATA**

DP	# TEETH	ADDENDUM	DEDENDUM
5/7	1428	1.786	
52	1786		
P.D.	P.D.	BACKLASH	
10.400	.0017-.001		
20	P.862-308	Bhn	HARDNESS