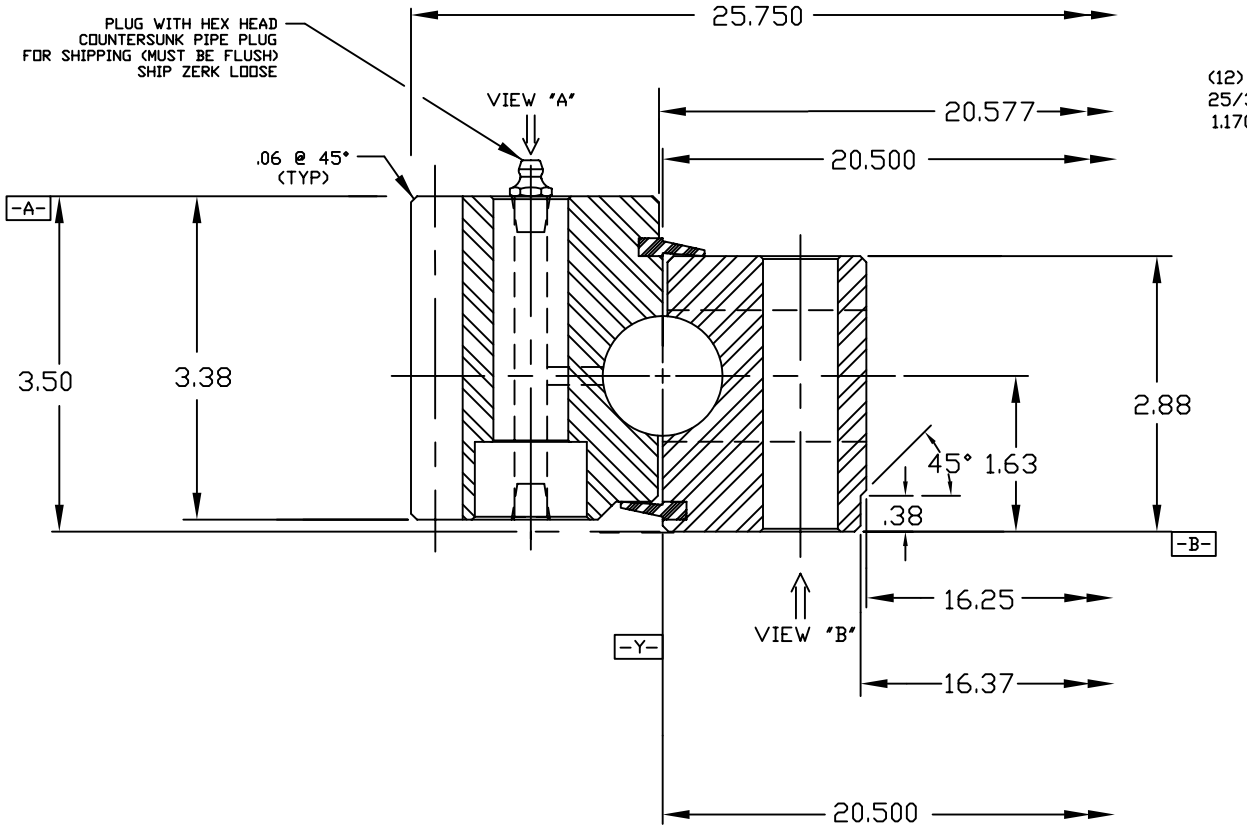
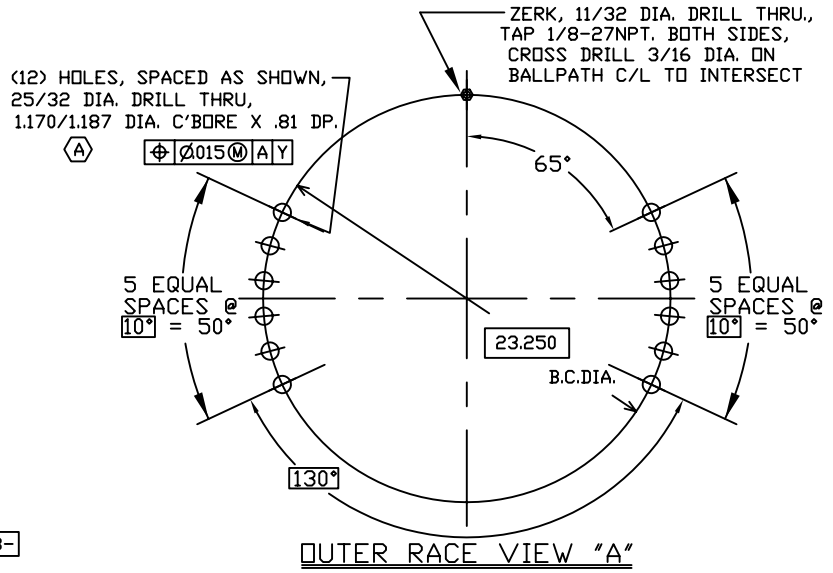
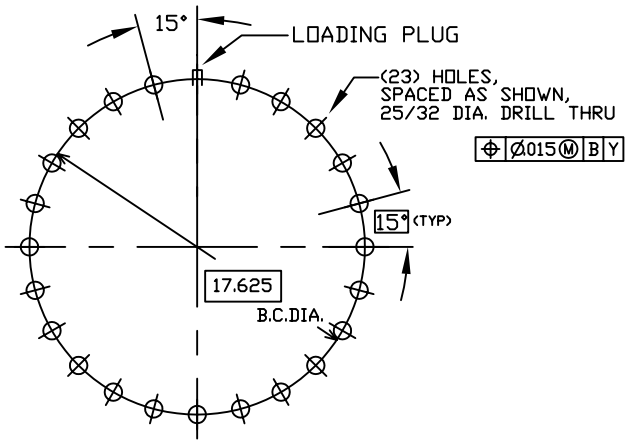
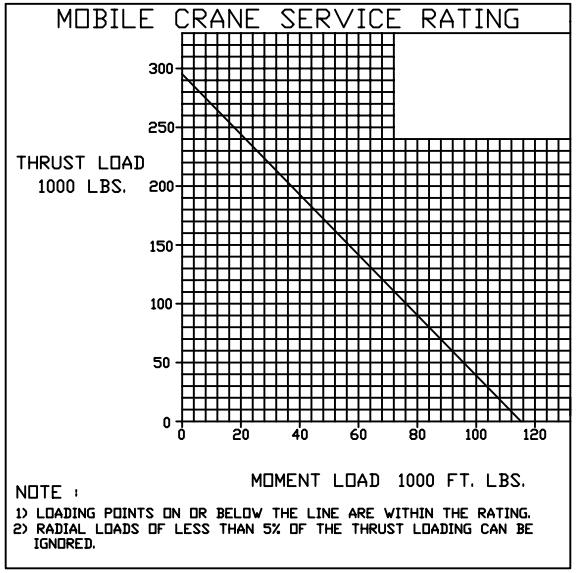




OUTER RACE VIEW "A"



INNER RACE VIEW "B"



NOTES:

1) MARK "G" AT HARDNESS GAP ON OUTER RACE ON FACE OPPOSITE VIEW A.
2) MARK HIGH POINT OF TEETH WITH BLUE PAINT.

GEAR DATA			
4	D.P.	.2500	ADDENDUM
101	# TEETH	.2892	DEDENDUM
25.250	P.D.	.000/.006	BACKLASH
20	P.A.	262/302 Bhn	HARDNESS