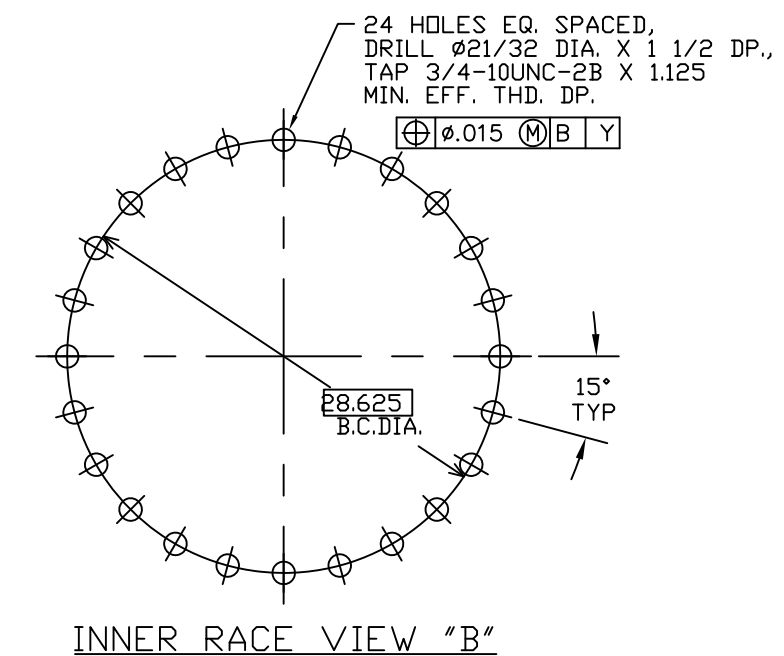
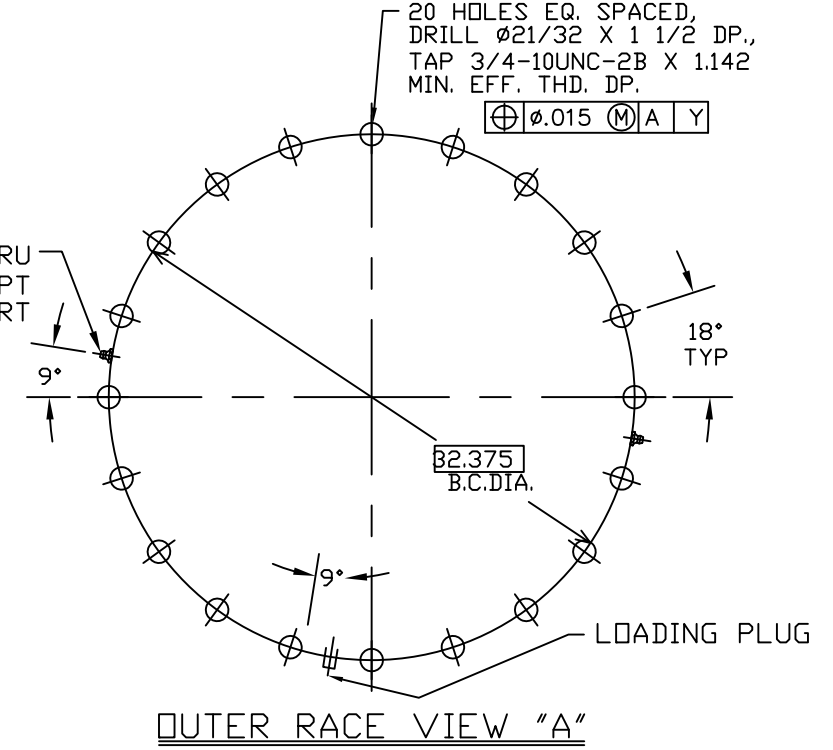
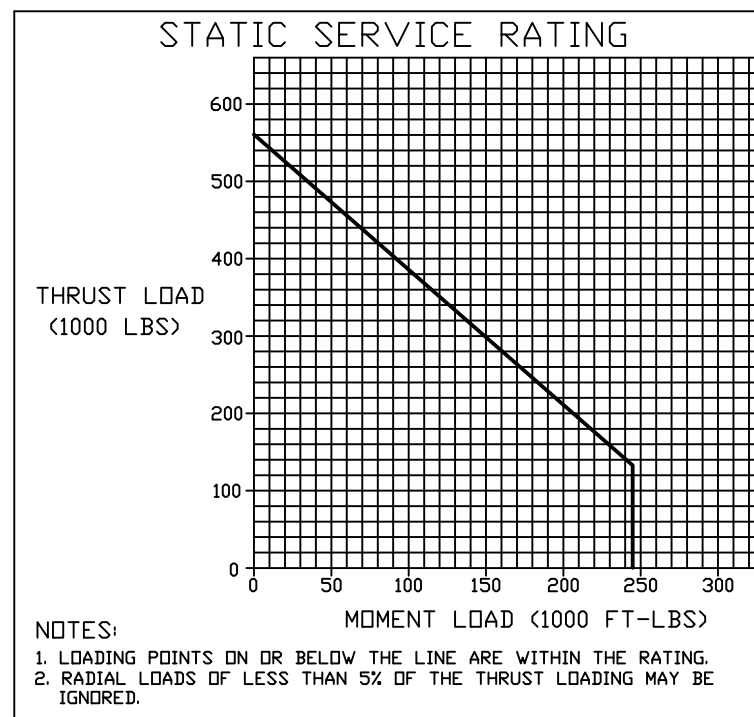


DRILL $\phi 1\frac{1}{32}$ THRU
TAP $\frac{1}{8}$ -27NPT
2 ZERKS, 180° APART



NOTES:

- 1) MARK "G" AT HARDNESS GAP ON INNER RACE ON FACE OPPOSITE VIEW B.
- 2) MARK HIGH POINT OF TEETH WITH BLUE PAINT.
- 3) STEEL STAMP (HS) AT HIGH POINT OF TEETH ON FACE OPPOSITE VIEW B.



GEAR DATA			
4/5	D.P.	.186	ADDENDUM
107	# TEETH	.264	DEDENDUM
26.750	P.D.	.010/.018	BACKLASH
20	P.A.	262/302 Bhn	HARDNESS